

GMS EP-282 RESIN FILM

Product

GMS Composites EP-282 is a formulated epoxy resin matrix prepreg with long shelf life. The product has a versatile curing cycle from as low as 80°C or as high as 150°C, thus enabling the product to be used to produce a wide range of composite items, from large structures to numerous small components. EP-282 is a resin film available on a lightweight scrim or without a scrim. The EP-282 resin is compatible with GMS Composites pre-pregs. The resin film has good flow and the tack of EP-282 can be varied.

Applications

EP-282 was designed as a resin film layer, used with EP280 pre-pregs, but can also be used with other GMS Composite pre-pregs in the range. EP-282 was designed to be used as a film in the construction of sandwich structures. The versatility of EP-282 and EP-280 means large complex structures as well as small basic components can be produced.

Features

- ◆ **Variable cure cycle 80°C – 150°C**
- ◆ **Various weights available**
- ◆ **Suitable for a range of structures and processes**
- ◆ **Good shelf life**
- ◆ **Made in Australia**

Curing

The versatility of GMS Composites EP-282 means a range of cure cycles, pressures and ramp up rates can be adopted all of which will depend greatly on the part being produced. Below is a guide to cure cycles.

Temperature (°C)	Time
80	12 hours
90	8 hrs
100	4 hrs
110	2 hr 30 min
120	1 hr
130	30 min
140	25 min
150	20 min

Heat ramp up rate – 2°C / min

Pressure – 1 bar

Gel Time

Hot plate

Temperature (°C)	Time (min)
80	210 – 240
90	120 - 160
100	40 – 60
110	17 – 25
120	6 – 10
130	2 - 5

Values are indicative of small samples of neat resin formulation. Gel times may vary significantly in composites depending on fibre content and laminate thickness.

Properties

Properties of cured, neat formulation. Cure cycle 10hrs at 90oC	Unit	Value
Flexural Strength (at 23°C)	MPa	150 - 160
Ultimate Elongation (at 23 °C)	%	6.0 – 8.0
Flexural Modulus (at 23 °C)	MPa	3260 - 3500
Flexural Strength (at 70 °C)	MPa	105 - 115
Ultimate Elongation (at 70 °C)	%	5.0 – 6.0
Flexural Modulus (at 70 °C)	MPa	2650 - 2900
Tg (DSC, 10 K/min)	°C	104 - 110

Shelf Life

Room temperature (23°C)	> 3 weeks
Refrigerated (-18°C)	12 months

Handling

Customers should ensure appropriate workplace OH&S guidelines are followed when working with this product. Appropriate measures should be taken to avoid contact with skin and eyes. Avoid inhalation of dust or fumes that may be released or created when machining, cutting or curing.

IMPORTANT

All information in this publication is considered accurate and to the best of knowledge of GMS Composites. GMS Composites reserves the right to implement changes and alterations to our products from time to time without giving prior notice. All specifications, weights and capacities in this brochure are approximate only and are included as measure of past performance and do not constitute a condition, warranty or guarantee of future performance. Customers should make their own assessment as to the suitability of this product for their own condition of use. No liability can be accepted in respect to the use of GMS Composites products in conjunction with other materials. Any advice and or recommendations given by GMS Composites and its employees is given in good faith and is acted upon or followed by the customer entirely at their own risk.